

Work Order ID 145095 - 2

145095

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Tuesday, May 03, 2016 12:59:50 PM

Item ID: D350-567-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Super-Sized Vertical Reference Floor Window

Stop *NS2*

Start Date: 5/3/2016 Start Qty: 4.00

4

Cust. Item ID:

Required Date: 5/10/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MF

Date: 16-5-3

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

E

DAS
3

MAY 09 2016

MLJ 16-05-09
(4)

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007

3 DAS
27
9-89
JUN 07 2016

110

Packaging

0.00

110

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

3 DAS
28
9-89
MAY 09 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.12

Quality Control

3 DAS
27
9-89
JUN 07 2016

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Item ID: D350-567-111

Accept

N900040100Setup Start ***NS1*****Revision ID:**

Item Name: Super-Sized Vertical Reference Floor Window

Stop ***NS2***Start Date: 5/3/2016 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 5/10/2016 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping per PPP D350-567-111 Location: FG032								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.40							
Quality Control									

3x DAS 28 27 JUN 07 2016
9-89 9-89

JUN 07 2016

MCS JUN 07 2016

Picklist Print

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Work Order ID: 145095

145095

Parent Item: D350-567-111

D350-567-111

Parent Item Name: Super-Sized Vertical Reference Floor Window

Start Date: 5/3/2016

Required Date: 5/10/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Re-format 05-11-09 JLM
 IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM
 IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC
 IPP Rev:F 08-10-07 as per revD DD verified by: IPP
 REV:G 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D
 16.04.25 as per chg007 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-113		Manufactured	No			110	Each	0.0000	1	3			
D350-567-113									**	144683			DAS 28 9-89
Replacement Exterior Super-sized Window													
D350-567-115	9-89	Manufactured	No			110	Each	3.0000	1	3			
D350-567-115									**	14458 145090			DAS 28 9-89
Replacement Interior Window													

Location

Loc Qty

Loc Code

FG032

3

140202

1

141831

2

DAS
27
9-89